

What Does The P0670 Code Mean?

The OBD (on board diagnostics) code P0670 is generic and encompasses all brands of late model diesel engines, including those diesels found in Ford, Dodge, Chevrolet, , and VW Volkswagen vehicles. To understand the significance of this code, its ramifications and symptoms, it is important to understand the dynamics at work.

Unlike a conventional gas engine, a diesel doesn't rely on a compressed fuel mixture and an electrical source of ignition to operate. Diesels have much higher compression than gas engines.

This high compression causes the air in the cylinder to reach over 600 degrees – sufficient to ignite the diesel fuel. When the piston reaches top dead center of the cylinder, high-pressure fuel sprays into the cylinder. It immediately ignites when it encounters the super-heated air and the expanding gases drive the piston down.

Glow Plug

Since the diesel engine requires super-heated air to ignite the fuel, a problem arises when the engine is cold. When starting a cold engine, it is difficult to super-heat the air when its heat is quickly lost to the cold cylinder head.

The glow plug is the solution. Installed in the cylinder head, the pencil shaped plug heats up until it



glows for up to ten seconds. This results in the surrounding cylinder wall temperature to rise allowing the heat of compression to rise sufficiently for ignition.

A typical diesel engine glow plug:

Glow Plug Circuit

The circuit is common on all diesels with the exception of the component used to time the glow plug operation. Either the vehicle will have a glow plug control module or the PCM will do this. In lieu of a service manual, just call an auto parts store and ask if they sell a control module. If not, then the computer controls the timing.

- Batteries Check the batteries for a full charge. The compressed air in the cylinders only retains its heat for a faction of a second so the engine must turn over rapidly
- Glow Plug Relay Appears similar to a remote starter relay and is usually located next to the starter relay. The two are not interchangeable because the glow plug relay by design handles much higher amperage
- Oil Temperature Sensor This is used by the PCM to sense when and how long to operate the glow plugs
- Glow Plug Fuse The ignition switch supplies the power to the glow plug relay while the PCM computer supplies the ground to actuate it, or in the case of a module, it will supply the ground
- Glow Plug Control Module or PCM

Operating Principals

When the ignition is on it supplies power to the glow plug relay. The computer or control module will supply the relay with a ground to actuate it. The deciding factor is the oil temperature sensor. When the computer senses a cold engine it will either actuate the control module or relay by supplying the ground.

When activated, the relay supplies the power to the glow plugs for the length of time determined by the computer or control module.

If the vehicle has a control module, all that it does is simply supply a timed ground to the relay. It will have a fused power source and the computer supplies the ground to turn it on.

What Are The Symptoms Of The P0670 Code?

The glow plug warning light will illuminate and the engine will be slow to start in warm weather, or fail to start in cold weather.

If the engine does start there will be a pronounced knocking noise until the engine warms up to



operating temperature. White smoke will be visible from the exhaust as the excess fuel from the hard start burns off. The engine will have a noticeable miss until the cylinder head temperatures rise sufficiently to support complete combustion.

Glow plug warning lamp illuminated:

What Are The Potential Causes Of The P0670 Code?

They have a life expectancy of 30,000 – 40,000 miles and have reached their useful life and need replacement. Poor injection timing will cause undue wear on the glow plug. Next to the time replacement, a stuck glow plug relay or timer module will burn them out faster than a flea can jump on a slow moving dog.

How Can You Fix The P0670 Code?

- **Step 1:** Start with checking for a fully charged battery
- **Step 2:** Check the wiring for defects
- **Step 3:** Using a voltmeter, check for battery voltage to the glow plug relay main supply terminal. Have a helper turn the key on and check the opposite terminal for voltage drop.

If there is a drop over a half-volt replace the relay. The relay is the main cause of failure under this code

- **Step 4:** Check for power from the ignition switch to the relay with the key on
- **Step 4:** Check for relay actuation by disconnecting the oil temperature sensor and turning on the key. It will click when activated.

Remove the ground on the small relay terminal and jumper it to ground. If it works now there is a problem with the module or PCM

Step 5: Check the glow plugs for an open circuit. Pull the connector off the glow plugs. Use a test light and connect it to the positive battery terminal.

Touch each terminal to a glow plug. Each should show a good ground. They can also be tested with an ohmmeter. Each should have less than .4-ohms, or very low resistance.

Other Glow Plug related DTCs: P0380, P0381, P0382, P0383, P0384, P0671, P0672, P0673, P0674, P0675, P0676, P0677, P0678, P0679, P0680, P0681, P0682, P0683, P0684.



Reference Sources

P0670 DTC Glow Plug Control Module Circuit Fault, OBD-Codes.

